

**Side wall of a plant for the twin-roll continuous  
casting of metal strip**

**ABSTRACT**

The invention relates to a side wall (1) of a plant for the continuous casting of metal strip (5) between two counter-rotating rolls (2, 2') having horizontal axes and being internally cooled, the surfaces of which define a casting space confined laterally by two side walls (1) made of refractory, of the type comprising:

- a support plate (6) on the front face of which a recess (7) is made;

- an insert (9) made of hard material placed around the periphery of the recess (7);

- a lining (11) that fills the remainder of the recess (7);

characterized in that the front face (12), turned towards the casting space, of the said lining (11) is set back by a maximum distance (d) from the front face (13) of the insert (9) over at least part of its length.

Figure 1a